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api 6fb is the dominant test standard for testing flange gaskets used in upstream midstream and downstream oil and gas applications prior to this the exxon modified api 607 4th edition test was the leading standard for testing flange gaskets when the fourth edition of api 607 was released in 1994 exxon dropped its requirement for its own standard and accepted valves gualified to api 607 api fire test valve standards todav four common fire test standards for valves are published by api they are api 607 7th ed gaskets in the united states api 607 and api 6fb the latter is the dominant test standard for test ing flange gaskets used in upstream midstream and downstream oil and gas applications prior to this the exxon modified api 607 4th edition test was the leading standard for testing flange gaskets what started as an passed api 607 4th edition fire test the superior technology of the c m g corrugated metal gasket family of gaskets ensures excellent sealing performance and reliability even in the most difficult applications each style combines a corrugated metal core with a compressible sealing element of various materials for resistance this new edition includes updates on management practices lessons learned from recent incidents and new material on chemical processes hazards and risk reviews e g chazop latest technology on fireproofing fire and gas design features fire safe api 607 4th edition series fs54 flanged valves have been gualified by testing to api standards 607 4th edition the valve design incorporates a secondary metal seat in the body providing the required shutoff should the primary seats be destroyed by fire asme b16 34 design fire safe api 607 4th edition series fs50 flanged valves have been gualified by testing to api standards 607 4th edition the valve design incorporates a secondary metal seat in the body providing the required shutoff should the primary seats be destroyed by fire asme b16 34 design triad series ball valves are fire safe to api 607 4th edition and are designed in accordance with ansi b16 34 specifications features in clude live loaded smart stem seals a redun dant body seal design anti static protection locking safety handles and iso 5211 secure mount actuator top flange the only operation to open the valve is made to record torque only after all leaks are recorded therfore writing valve specifications with api 607 fourth edition not only means that the valve will be fire tested but it will be certified to the harder fire test currently used in the industry api 607 4th edition nace mr0175 ukca valve body and end connections are high quality investment cast and solution annealed normalized all valves are hydrostatically shell tested to 1 5 x rating all valves 100 air seat tested under water at 80 100 psi pe s r ukca s i 2016 1105 end connections threaded std 607 october 1 2022 fire test for guarter turn valves and valves equipped with nonmetallic seats this standard specifies fire testing requirements and method for confirming the pressure containing capability of quarter turn valves with nonmetallic or metallic seat s and other operated valves api std 607 june 1 2016 api 607 4th edition fire test data customer sql carbon group date project number pn20637 specification api 607 4th edition product code signaflex hochdruck pro dichtungen flange mfgr weldbend nut mfgr 4 13 2006 shih hsang bolt mfgr alloy stainless fasteners va comments new bolts nuts and flanges fire safe certified to api 607 4th edition item parts material 1 body astm a351 cf8m 2 cap astm a351 cf3m 3 ball astm a351 cf8m 4 stem astm a276 316 5 ball seat peek 6gasket graphite e r f e t h c s a w t s u r h 7t 8packing graphite 9 gland ring aisi 304 10 disc spring aisi 301 11 lock pad astm a167 304 12 stem nut astm a194 8a 13 bolt astm api 607 has been adapted for use for many products outside of its scope due to necessity gasket tests will be reviewed later in this article api 607 vs 589 the interesting point about using api 607 as a packing test standard is that the valve typically used for the test is a metal seated gate valve which is outside the scope of api 607 fire safe certified to api 607 4th edition three piece design with swing out body for easy access to internal components dual body seals are fully contained and protected anti static grounding device blow out proof stem with superior seal design high strength stem with parallel head for positive ball position indication ansi api standard 607 fourth edition 1993 fire test certificate the above valve was tested in accordance with the above stated fire test procedure all of the applicable test parameters were met and external and through leakage measurements were below the allowable limits what is the difference between api 607 4th and 5th edition we would like to do the fire test on the new valve thanks i have a reference to an api 607 exxon modified and i m trying to understand if api 607 4th edition which i have in my hands is a

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modified version of some previous exxon burn test which isn t clear from what i m reading of it or if instead there is some exxon modification of the api 607 4th edition which i can somehow obtain however as discussed further in sections iv b and d below the lpac qualified its endorsement of phmsa s proposed ibr of the 5th edition of api std 2350 and the 4th edition of api rp 651 and like the gpac the lpac also called on phmsa to work towards an agreement with asme to make its standards available for free on the internet to the public law is the operating system of our society so show me the

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when the fourth edition of api 607 was released in 1994 exxon dropped its requirement for its own standard and accepted valves qualified to api 607 api fire test valve standards today four common fire test standards for valves are published by api they are api 607 7th ed

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gaskets in the united states api 607 and api 6fb the latter is the dominant test standard for test ing flange gaskets used in upstream midstream and downstream oil and gas applications prior to this the exxon modified api 607 4th edition test was the leading standard for testing flange gaskets what started as an

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passed api 607 4th edition fire test the superior technology of the c m g corrugated metal gasket family of gaskets ensures excellent sealing performance and reliability even in the most difficult applications each style combines a corrugated metal core with a compressible sealing element of various materials for resistance

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triad series ball valves are fire safe to api 607 4th edition and are designed in accordance with ansi b16 34 specifications features in clude live loaded smart stem seals a redun dant body seal design anti static protection locking safety handles and iso 5211 secure mount actuator top flange

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the only operation to open the value is made to record torque only after all leaks are recorded therfore writing value specifications with api 607 fourth edition not only means that the value will be fire tested but it will be certified to the harder fire test currently used in the industry

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api standard 607 fourth edition with exxon modifications fire

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api 607 4th edition fire test data customer sgl carbon group date project number pn20637 specification api 607 4th edition product code sigraflex hochdruck pro dichtungen flange mfgr weldbend nut mfgr 4 13 2006 shih hsang bolt mfgr alloy stainless fasteners va comments new bolts nuts and flanges

fire safe certified to api 607 4th edition

Mar 17 2023

fire safe certified to api 607 4th edition item parts material 1 body astm a351 cf8m 2 cap astm a351 cf3m 3 ball astm a351 cf8m 4 stem astm a276 316 5 ball seat peek 6gasket graphite e r f e t h c s a w t s u r h 7t 8packing graphite 9 gland ring aisi 304 10 disc spring aisi 301 11 lock pad astm a167 304 12 stem nut astm a194 8a 13 bolt astm

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api 607 has been adapted for use for many products outside of its scope due to necessity gasket tests will be reviewed later in this article api 607 vs 589 the interesting point about using api 607 as a packing test standard is that the valve typically used for the test is a metal seated gate valve which is outside the scope of api 607

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contained and protected anti static grounding device blow out proof stem with superior seal design high strength stem with parallel head for positive ball position indication

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