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the lathe is used to cut cylinders tapers and threads on the inside or outside of the workpiece the headstock holds the parts that control the speed of the lathe as well as the threading controls it also holds the chuck and collet which are used for workholding

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first shut off the switch 1 adjust the switch 3 by turning to 0 position and turn the switch 2 to stop position if the lathe needs to be started turn the switch 1 according to direction marked on switch to the normal position and turn the switch 2 to r or l position the spindle will turn immediately by turning the switch 3

operating the manual lathe 4 steps instructables

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the following outlines basic operation and etiquette for milling parts on the manual lathe step 1 area and machine preparation press the e stop clean and clear the lathe secure the workpiece select and install the cutting tool calculate the rpm speed for your cutter and material

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safety chapter

introduction to lathe safety parts operation

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the lathe is a machine tool used principally for shaping pieces of metal and sometimes wood or other materials by causing the workpiece to be held and rotated by the lathe while a tool bit is advanced into the work causing the cutting action

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