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k3v k5v series axial piston pumps service manual on application usage of the products although our products are designed on the basis of our profound knowledge and long experience and manufactured under the strict quality control system the following must be taken into consideration in actual use

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2 the pump case must be full at all times to ensure lubrication of the internal components 3 when installing the tandem pumps k3vg180dt and k3vg280dt make sure that both the front and rear pumps are filled with oil through both case drain ports model k3vg page 3 34 data sheet p 1001 03 04

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3 3 4 loosen hexagon socket head bolts 401 which tighten the swash plate support 251 pump casing 271 and valve block 312 a if a gear pump or is fitted to the rear surface of the pump then remove it before working on the pump unit b repeat this sequence for both the front and rear pumps 3 3 5

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when installing the pump in the tank and submerged in the oil open the drain port and tair bleed port to provide adequate lubrication to the internal components see illustration a the oil level in the tank should be higher than the pump mounting flange as shown in illustration a below

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according to the application such as construction machinery and various industrial vehicles and its hydraulic control system kawasaki offers the most suitable axial piston pump from the wide range of variations model displacement cm 3 pressure mpa control type k3vls series

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k3v k5v piston pump instruction manual disassembly 3 3 1 before disassembling spread rubber sheet cloth or similar material over the overhaul workbench top so as to prevent parts from being damaged remove dust rust and other contaminants from surfaces of the pump with cleaning oil 3 3 2 remove the drain port plug 468 and drain off the

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